# For Operation in the Control Cabinet 3RW Soft Starters

#### 3RW44

for high-feature applications

#### Overview

In addition to soft starting and soft ramp-down, the solid-state SIRIUS 3RW44 soft starters provide numerous functions for higher-level requirements. They cover a performance range up to 900 Hp (at 460 V) in the inline circuit and up to 1600Hp (at 460 V) in the inside-delta circuit.

The SIRIUS 3RW44 soft starters are characterized by a compact design for space-saving and clearly arranged control cabinet layouts. For optimized motor starting and stopping the innovative SIRIUS 3RW44 soft starters are an attractive alternative with considerable savings potential compared to applications with a frequency converter. The new torque control and adjustable current limiting enable the High-Feature soft starters to be used in nearly every conceivable task. They guarantee the reliable avoidance of sudden torque applications and current peaks during motor starting and stopping. This creates savings potential when calculating the size of the switchgear and when servicing the machinery installed. Whether it's for inline circuits or insidedelta circuits – the SIRIUS 3RW44 soft starter offers savings especially in terms of size and equipment costs.

The bypass contacts already integrated in the soft starter bypass the thyristors after a motor ramp-up is detected. This results in a further reduction in the heat loss occuring during operation of the soft starter.

Combinations of various starting, operating and ramp-down possibilities ensure an optimum adaptation to the applicationspecific requirements. Operation and commissioning can be performed with the menu-controlled keypad and a menuprompted, multi-line graphical display with background lighting. The optimized motor ramp-up and ramp-down can be effected quickly, easily and reliably by means of just a few settings with a previously selected language. Four-key operation and plain-text displays for each menu point guarantee full clarity at every moment of the parameterization and operation.

#### Applicable standards

- IEC 60947-4-2
- UL/CSA

#### Soft Starter ES parameterization software

Soft Starter ES software is used for the parameterization, monitoring and service diagnostics of SIRIUS 3RW44 High Feature soft starters.

#### Application

The SIRIUS 3RW44 solid-state soft starters are suitable for the torque-controlled soft starting and smooth ramp-down as well as braking of three-phase asynchronous motors.

#### Application areas, e.g.

- Pumps
- Fans
- Compressors
- Water transport
- Conveying systems and lifts
- Hydraulics
- Machine tools
- Mills
- Saws
- Crushers
- Mixers
- Centrifuges
- Industrial cooling and refrigerating systems

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# 6

	)							-
3RW44 27-18	3C44	3RW44 3	86-6BC44	3RW-	44 47-6BC44	3RW44 58-6BC44	3RW44 6	6-6BC44
Ambient tem Rated operational current I <sub>e</sub>	Rated p		ction motors voltage U <sub>e</sub>		Order No.	List Price \$ per PU	PS*	Weight per PU approx.
	200 V	230 V	460 V	575 V				
A	hp	hp	hp	hp je 200 46				kg
26 32 42 51 68 82 <b>Order No. st</b> • With spring • With screw	7.5 10 10 15 20 25 <b>Ipplement</b> -type termi	7.5 10 15 15 20 25 for connect	15 20 25 30 50 60		3RW44 22-□BCE 3RW44 23-□BCE 3RW44 23-□BCE 3RW44 24-□BCE 3RW44 25-□BCE 3RW44 26-□BCE 3RW44 27-□BCE 3RW44 27-□BCE	]4 ]4 ]4 ]4	1 unit 1 unit 1 unit 1 unit 1 unit 1 unit	6.500 6.500 6.500 6.500 6.500 6.500
100 117 145	30 30 40	30 40 50	75 75 100		3RW44 34-□BC 3RW44 35-□BC 3RW44 36-□BC	]4	1 unit 1 unit 1 unit	7.900 7.900 7.900
180 215 280 315 385	50 60 75 100 125	60 75 100 125 150	125 150 200 250 300	   	3RW44 43-□BCE 3RW44 44-□BCE 3RW44 45-□BCE 3RW44 45-□BCE 3RW44 46-□BCE 3RW44 47-□BCE	14 14 14	1 unit 1 unit 1 unit 1 unit 1 unit	11.500 11.500 11.500 11.500 11.500
494 551 615 693 780 850	150 150 200 200 250 300	200 200 250 250 300 350	400 450 500 550 600 700		3RW44 53-□BCL 3RW44 53-□BCL 3RW44 54-□BCL 3RW44 55-□BCL 3RW44 56-□BCL 3RW44 57-□BCL 3RW44 57-□BCL	]4 ]4 ]4 ]4	1 unit 1 unit 1 unit 1 unit 1 unit 1 unit	50.000 50.000 50.000 50.000 50.000 50.000 50.000
970 1076	350 350	400 400	800 900		3RW44 55-□BCE 3RW44 65-□BCE 3RW44 66-□BCE	⊒4	1 unit 1 unit	78.000 78.000 78.000
Order No. su • With spring • With screw Order No. su • 115 V AC • 230 V AC	-type termi terminals	nals		pply voltage	2 6 4			

1) Control by way of the internal 24 V DC supply and direct control by means of PLC possible.

<sup>2)</sup> For inside delta selection, see page 6/73.

Selection and ordering data

#### Note:

Soft starter selection depends on the rated motor current.

The 3RW44 solid-state soft starters are designed for normal starting (Class 10). (Inertia load of the overall operating mechanism  $J_{Load} < 10 \times J_{Motor}$ ; starting current 350 % ×  $I_e$  for 20 s similar load). For any other conditions of use, the devices should be selected using the Win-Soft Starter selection and simulation processors. gram. See Technical specifications for information about rated currents for ambient temperatures  $> 40 \,^{\circ}C$  and switching frequency.

# **Planning and Configuration with SIRIUS**

#### Introduction

#### Overview



#### SIRIUS ES engineering software (E-SW)

The programs of the SIRIUS ES software family enable:

- Clearly arranged configuring of device functions and their parameters online and offline
- Efficient diagnostics functions and display of the most important measured values
- Time savings through shorter startup times.

The SIRIUS ES programs such as Motor Starter ES, Soft Starter ES and SIMOCODE ES are available in three versions which differ in user-friendliness, scope of functions and price (for details see the descriptions of the individual products).

SIRIUS ES	Basic	Standard	Premium
Local interface on the device (system interface)	~	~	~
Basic functions for parameteriz- ing the devices			
<ul> <li>Parameter assignment</li> </ul>	~	~	~
Operating	~	~	~
Diagnostics	~	~	~
• Test	~	~	~
Standard functionality			
<ul> <li>Parameterizing with the integrated graphics editor<sup>1)</sup></li> </ul>		~	~
<ul> <li>Creating typicals</li> </ul>		~	~
<ul> <li>Exporting parameters</li> </ul>		~	~
Complete functionality			
Group functions			~
S7 Routing			~
<ul> <li>Teleservice through MPI</li> </ul>			~
<ul> <li>STEP7 Object Manager</li> </ul>			~
PROFIBUS interface			~
1) Depending on SIRIUS ES progra	am.		

#### Application

In addition to device-specific parameterization, the programs of the SIRIUS ES software family also provide the following functionality in a uniform look and feel. These functions are available in many SIRIUS ES programs.

• Standards-conform printouts

The programs of the SIRIUS ES software family greatly simplify machine documentation. Parameterization printouts according to EN ISO 7200 are possible. The elements to be printed are easy to select and compile as required.

· Easy creation of parameter templates

Parameter templates can be created for devices and applications with only minimum differences in their parameters. These templates contain all the parameters which are needed for the parameterization. In addition it is possible to specify which of these parameters are fixed and which can be customized, e. g. by the startup engineer.

Group function

For the user-friendly parameterization of numerous devices or applications of the same type, the programs of the SIRIUS ES software family offer a group function which enables the parameterization of several devices to be read out or written through PROFIBUS. In conjunction with templates it is even possible to selectively adapt the same parameters in any number of parameterizations.

Teleservice through MPI

The premium versions of the SIRIUS ES software families support the use of MPI Teleservice (comprising the Teleservice software and various Teleservice adapters) for remote diagnostics of the devices. This facilitates diagnostics and maintenance and it shortens response times for service purposes.

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Accessories					
	For Version soft starters	Order No.	List Price \$ per PU	PS*	Weight per PU approx.
PC cables	Туре				kg
3UF7 940-0AA00-0	For PC/PG communication with SIRIUS 3RW44 soft starters Through the system interface, for connecting to the serial interface of the PC/PG	3UF7 940-0AA00-0		1 unit	0.150
Serial/USB					
	For connecting the serial interface PC cable to the USB interface of a PC We recommend, in conjunction with 3RW44 soft starter, using SIMOCODE pro 3UF7, 3RK3 modular safety system, ET 2005/ECOFAST/ET 200pro motor starters, AS-i safety monitor, AS-i analyzer	3UF7 946-0AA00-0		1 unit	0.150
PROFIBUS commun	Modules can be plugged into the soft starters for inte- grating the starters in the PROFIBUS network with DPV1 slave functionality. On Y-link the soft starter has only DPV0 slave functionality.	3RW49 00-0KC00		1 unit	0.320
3RW49 00-0KC00					
External display and	For indicating and operating the functions provided by the soft starter using an externally mounted display and operator module in degree of protection IP54, N1, N12 (e. g. in the control cabinet door)	3RW49 00-0AC00		1 unit	0.320
3RW49 00-0AC00	Connection cables From the device interface (serial) of the 3RW44 soft starter to the external display and operator module • Length 0.5 m, fat • Length 0.5 m, round • Length 2.5 m, round	3UF7 932-0AA00-0 3UF7 932-0BA00-0 3UF7 937-0BA00-0 3UF7 933-0BA00-0		1 unit 1 unit 1 unit 1 unit	0.020 0.050 0.100 0.150
Box terminal blocks	for soft starters				
SRT19	Box terminal blocks3RW44 2.Included in the scope of supply3RW44 3.• Up to 70 mm² • Up to 120 mm²3RW44 4.• Up to 240 mm²	3RT19 55-4G 3RT19 56-4G 3RT19 66-4G		1 unit 1 unit 1 unit	0.230 0.260 0.676
Covers for soft star	ters				
	Terminal covers for box terminals Additional touch protection to be fitted at the box termi- nals (2 units required per device)				
	3RW44 2. and 3RW44 3. 3RW44 4.	3RT19 56-4EA2 3RT19 66-4EA2		1 unit 1 unit	0.030
	Terminal covers for cable lugs and busbar				5.5.5
ree	Connections 3RW44 2. and 3RW44 3.	3RT19 56-4EA1		1 unit	0.070
and the	3RW44 4.	3RT19 66-4EA1		1 unit	0.130
3RT19 .6-4EA1					
Operating instruction	For 3RW44 soft starters	3ZX10 12-0RW44-1AA1			

1) The operating instructions are included in the scope of supply.

**Accessories** 

#### 3RW44 for high-feature applications

#### More information

#### Application examples for normal starting (Class 10)

Normal starting Class 10 (up to 20 s with 350 % In motor),

The soft starter rating can be selected to be as high as the rating of the motor used.							
Application		Conveyor belt	Roller conveyor	Compressor	Small fan	Pump	Hydraulic pump
Starting parameters <sup>1)</sup>							
Voltage ramp and current limiting     Starting voltage     Starting time     Current limit value	% S	70 10 Deactivated	60 10 Deactivated	50 10 4 × <i>I</i> <sub>M</sub>	30 10 4 × <i>I</i> <sub>M</sub>	30 10 Deactivated	30 10 Deactivated
<ul> <li>Torque ramp</li> <li>Starting torque</li> <li>End torque</li> <li>Starting time</li> </ul>		60 150 10	50 150 10	40 150 10	20 150 10	10 150 10	10 150 10
<ul> <li>Breakaway pulse</li> </ul>		Deactivated (0 ms)	Deactivated (0 ms)	Deactivated (0 ms)	Deactivated (0 ms)	Deactivated (0 ms)	Deactivated (0 ms)
Ramp-down mode		Smooth ramp- down	Smooth ramp- down	Free ramp-down	Free ramp-down	Pump ramp-down	Free ramp-down

#### Application examples for heavy starting (Class 20)

*Heavy starting Class 20* (up to 40 s with 350 %  $I_{\rm n \ motor}$ ), The soft starter has to be selected one rating class higher than the motor used.

The solt state has to be selected one rating class higher than the motor used.							
Application		Mixer	Centrifuge	Milling machine			
Starting parameters <sup>1)</sup>							
Voltage ramp and current limiting     Starting voltage     Starting time     Current limit value	% S	30 30 4 × I <sub>M</sub>	30 30 4 × I <sub>M</sub>	30 30 4 × I <sub>M</sub>			
Torque ramp     Starting torque     End torque     Starting time		30 150 30	30 150 30	30 150 30			
<ul> <li>Breakaway pulse</li> </ul>		Deactivated (0 ms)	Deactivated (0 ms)	Deactivated (0 ms)			
Ramp-down mode		Free ramp-down	Free ramp-down	Free ramp-down or DC braking			

#### Application examples for very heavy starting (Class 30)

Very heavy starting Class 30 (up to 60 s with 350 % In motor),

The soft starter has to be selected two rating classes higher than the motor used.							
Application		Large fan Mill		Crushers	Circular saw/bandsaw		
Starting parameters <sup>1)</sup>							
Voltage ramp and current limiting     Starting voltage     Starting time     Current limit value	% S	30 60 4 × I <sub>M</sub>	50 60 4 × I <sub>M</sub>	50 60 4 × I <sub>M</sub>	30 60 4 × I <sub>M</sub>		
<ul> <li>Torque ramp</li> <li>Starting torque</li> <li>End torque</li> <li>Starting time</li> </ul>		20 150 60	50 150 60	50 150 60	20 150 60		
<ul> <li>Breakaway pulse</li> </ul>		Deactivated (0 ms)	80 %, 300 ms	80 %, 300 ms	Deactivated (0 ms)		
Ramp-down mode		Free ramp-down	Free ramp-down	Free ramp-down	Free ramp-down		

#### Note:

These tables present sample set values and device sizes. They are intended only for the purposes of information and are not binding. The set values depend on the application in question and must be optimized during start-up. The soft starter dimensions should be checked where necessary

with the Win-Soft Starter software or with the help of Technical Assistance.

1) Actual motor starting times are load dependent.